



Dart Aerospace Ltd.
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Canada

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D3200-3

Job Sheet 213628



Part No: D3200-3

Job Qty: 24 pcs *26 pcs 9/15*

Part Name: Door Wedge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/20

Job Tracking No:

Due Date: 10/26/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A Removed from 9 Digit 06-01-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	24 pcs	10/24/20	10/24/20	0.00	0.79	Bandsaw - 1		<i>mk 20/10/15</i>
110	HAAS 4 Axis - B4B	24 pcs	10/26/20	10/26/20	0.07	5.45	HAAS - 1 - B4B		<i>mk 20/10/15</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	24 pcs	10/26/20	10/26/20	0.00	0.00	QC 8 - 12		<i>ff 20-10-17</i>
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		



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Container No: S306850



Part: D3200-3

Job No: 213628

Serial No/Batch: S306850

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/16/20

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140 Packaging 3-1 - Stock - B4B 24 pcs <i>26 pcs MLO</i>	10/26/20	0.00 0.00	QC 8 - 61	
			QC 8 - 66	
			QC 8 - 73	
			QC 8 - 82	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	DAS
			Packaging 3 - 7 - B4B	28
			Packaging 3 - 8 - B4B	7-89
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	OCT 19 2020
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
150 QC 21 - SA 24 pcs	10/26/20	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	OCT 19 2020
			QC 21 - SA - 9	DAS
			QC 21 - SA - 77	70
			QC 21 - SA - 28	9-89

Part Op 100 - (Bandsaw) Cut blank: 1.000 X 1.970"
 Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine D3200-3 as per Folio FA337 and Dwg D3200
 130 - (QC8- Inspect parts - second check)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	.3600 sf (.015 ea) 405	100-Bandsaw - 1	S045598

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	MUHMWB10	0	541	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Door Wedge	0.196inches + 0.005 - 0.000	0.201 0.196	.197	
2	Door Wedge	0.405inches ± 0.010	0.415 0.395	.398	
3	Door Wedge	100.000Degrees ± 0.000	100.000 100.000	100.	
4	Door Wedge	0.500inches ± 0.010	0.510 0.490	.500	
5	Door Wedge	1.722inches ± 0.010	1.732 1.712	1.723	
6	Door Wedge	0.380inches ± 0.010	0.390 0.370	.380	
7	Door Wedge	0.750inches ± 0.030	0.780 0.720	.753	
8	Door Wedge	0.015inches + 0.050 - 0.000	0.065 0.015	.030	

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					